

Garant

Indexable insert for turning VB.T 160408, for medium machining, Grade: HB7140-2

**Order data**

Order number	261234 HB7140-2
GTIN	4067263329862
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Main application	M
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Corner radius	0.8 mm
Coating	coated
Cutting conditions	heavily interrupted
Number of changes/inserts	2
Tool material	Carbide
Grade	HB7140-2

Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	VBMT160408
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Type of product	Indexable insert for turning